
**Metal valves for use in flanged pipe
systems — Face-to-face and centre-to-
face dimensions**

*Appareils de robinetterie métalliques utilisés dans les tuyauteries à
brides — Dimensions face-à-face et face-à-axe*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 153, *Valves*.

This third edition cancels and replaces the second edition (ISO 5752:1982), which has been technically revised.

The main changes compared to the previous edition are as follows:

- extension to PN 63; PN 100; PN 160; PN 250; PN 320; PN 400; deletion of PN 1; PN 1,6; PN 4;
- extension to Class 900; Class 1 500; Class 2 500;
- addition of DN 1 050; deletion of DN 550;
- deletion of Table 1 (Isobaric) and Table 10 (copper alloy);
- update of the basic series in [Table 1](#);
- update of the face-to-face and centre-to-face dimensions in [Tables 2](#) to [19](#);
- addition of an informative [Annex B](#) giving the relationship between DN and NPS;
- addition of an informative [Annex C](#) giving the origin of each basic series.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

The aim of this document is to establish face-to-face and centre-to-face dimensions for metal valves to permit a degree of dimensional interchangeability. They are intended to be used in valve product standards.

Although the tables of face-to-face dimensions in this document represent a considerable rationalization of international practices, it has not been possible to reduce these to a single series of dimensions for the various types of valves. Alternatives have been included. For convenience these have been called short, medium and long, but these terms are not used in a descriptive sense.

The pressure/temperature ratings for the different types of valves are those to be specified for the type of valves and materials used.

The principle of establishing dimensions in this document is that, first, there exists an ISO industrial valve standard covering that product, in its size and pressure rating, and second, certain valve types are of significant international demand and their use justifies inclusion in this document.

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Metal valves for use in flanged pipe systems — Face-to-face and centre-to-face dimensions

1 Scope

This document specifies the basic series of face-to-face (FTF) and centre-to-face (CTF) dimensions for two-way metal valves of the gate, globe, diaphragm, ball, plug, butterfly design types used as isolating and check valves in flanged pipe systems. Each basic series of face-to-face and centre-to-face dimensions can be used as required with flanges of mating dimensions conforming to the equivalent EN or ASME flange series.

This document covers valves with the following PN, Class, DN and NPS values:

- PN 2,5; PN 6; PN 10; PN 16; PN 25; PN 40; PN 63; PN 100; PN 160; PN 250; PN 320; PN 400;
- Class 125; Class 150; Class 250; Class 300; Class 600; Class 900; Class 1 500; Class 2 500;
- DN 10; DN 15; DN 20; DN 25; DN 32; DN 40; DN 50; DN 65; DN 80; DN 100; DN 125; DN 150; DN 200; DN 250; DN 300; DN 350; DN 400; DN 450; DN 500; DN 600; DN 650; DN 700; DN 750; DN 800; DN 900; DN 1 000; DN 1 050; DN 1 200; DN 1 400; DN 1 600; DN 1 800; DN 2 000;
- corresponding to nominal sizes NPS: $\frac{3}{8}$; $\frac{1}{2}$; $\frac{3}{4}$; 1; 1 $\frac{1}{4}$; 1 $\frac{1}{2}$; 2; 2 $\frac{1}{2}$; 3; 4; 5; 6; 8; 10; 12; 14; 16; 18; 20; 24; 26; 28; 30; 32; 36; 40; 42; 48; 56; 64; 72; 80.

NOTE See [Annex B](#) for the relationship between DN and NPS.

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2 Normative references

<https://standards.iteh.ai/catalog/standards/sist/26fe0ef8-5318-449c-a04f-229848df05b8/iso-5752-2021>

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

DN

NPS

nominal size

alphanumeric designation of size for components of a pipework system, which is used for reference purposes, comprising the letters DN or NPS followed by a dimensionless number which is indirectly related to the physical size, (in millimetres for DN and in inches for NPS), of the bore or outside diameter of the end connections

Note 1 to entry: The number following DN or NPS does not represent a measurable value and is not used for calculation purposes except where specified in a product standard.

[SOURCE: ISO 6708:1995, 2.1, modified — The terms "nominal size" and "NPS" have been added, "NPS" has been integrated into the definition and the Note 2 to entry has been deleted.]

3.2

PN

Class

nominal pressure

numerical designation relating to pressure that is a convenient rounded number for reference purposes, and which comprises the letters “PN” or “Class” followed by the appropriate reference number

Note 1 to entry: It is intended that all equipment of the same *nominal size* (*DN* or *NPS*) (3.1) designated by the same PN number or Class number shall have compatible mating dimensions.

Note 2 to entry: The maximum allowable pressure depends on materials, design and working temperature, and is to be selected from the tables of pressure/temperature ratings given in the appropriate standards.

[SOURCE: ISO 7268:1983, Clause 2, modified — The terms “nominal pressure” and “Class” have been added, and “Class” has been integrated into the definition.]

3.3

face-to-face dimension

FTF

<straight pattern valves> distance between the two planes perpendicular to the valve axis located at the extremities of the body end ports

Note 1 to entry: Dimensions are expressed in millimetres.

Note 2 to entry: See [Figures 1](#) to [5](#) and [Figure A.1](#).

3.4

centre-to-face dimension

CTF

<angle pattern valves> distance, between the plane located at the extremity of either body end port and perpendicular to its axis and the other body end port axis

Note 1 to entry: Dimensions are expressed in millimetres.

Note 2 to entry: See [Figures 1](#) to [5](#) and [Figure A.1](#).

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4 Dimensions and tolerances

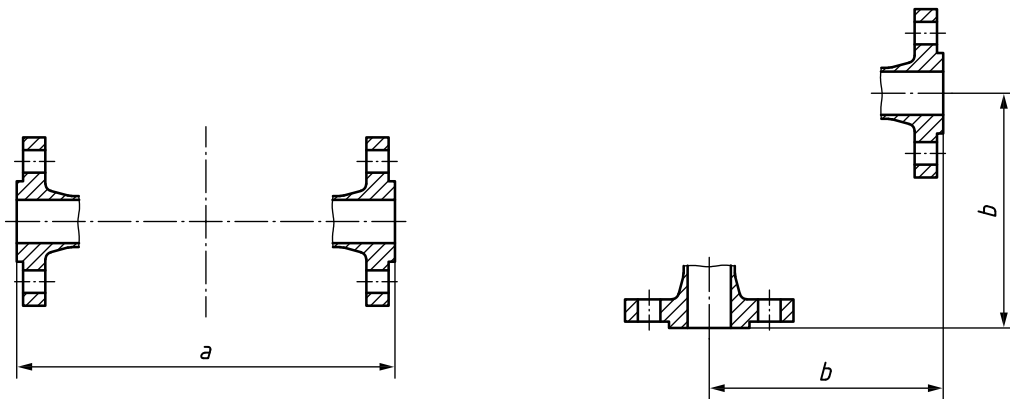
The basic series of FTF and CTF dimensions, expressed in millimetres, shall be as given in [Table 1](#).

[Table 1](#) is a summary of the dimensions in [Tables 2](#) to [19](#) giving the origin of each series and should be referred to when considering valve types not covered by this document. Each particular column does not necessarily include all the values of the relevant basic series. See [Annex C](#) for information as to the origin of each basic series.

[Tables 17](#) and [18](#) cover butterfly check or wafer check valves which are retained in the piping by bolting that spans the two adjacent flanges, however these valves may alternately be furnished with full end flanges. Check valves shown as ‘long pattern’ shall be furnished with full end flanges only.

The face-to-face and centre-to-face dimensions, as appropriate for the types of valves covered by this document, shall be in accordance with [Tables 2](#) to [19](#), and the tolerances shall be in accordance with [Tables 20](#) and [21](#). [Annex A](#) includes additional information on face-to-face and centre-to-face dimensions where ring joint facing is used and shall be followed.

Tolerances on FTF and CTF dimensions as shown in [Figure 1](#) are given in [Table 20](#). Both tolerances shall be fulfilled.

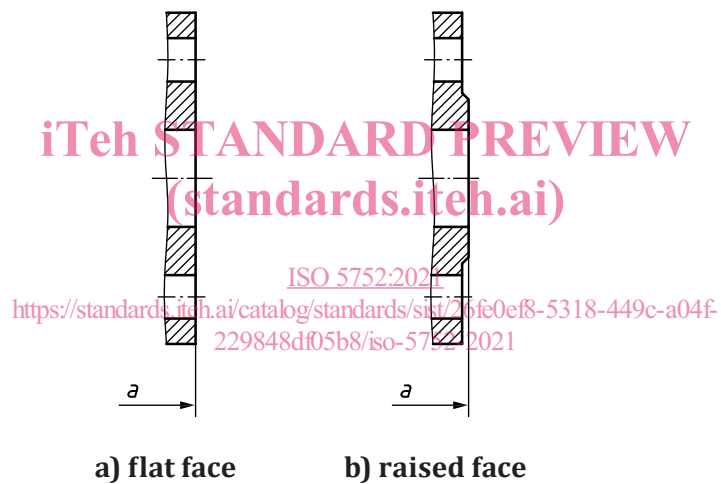


Key

a face-to-face (FTF)

b centre-to-face (CTF)

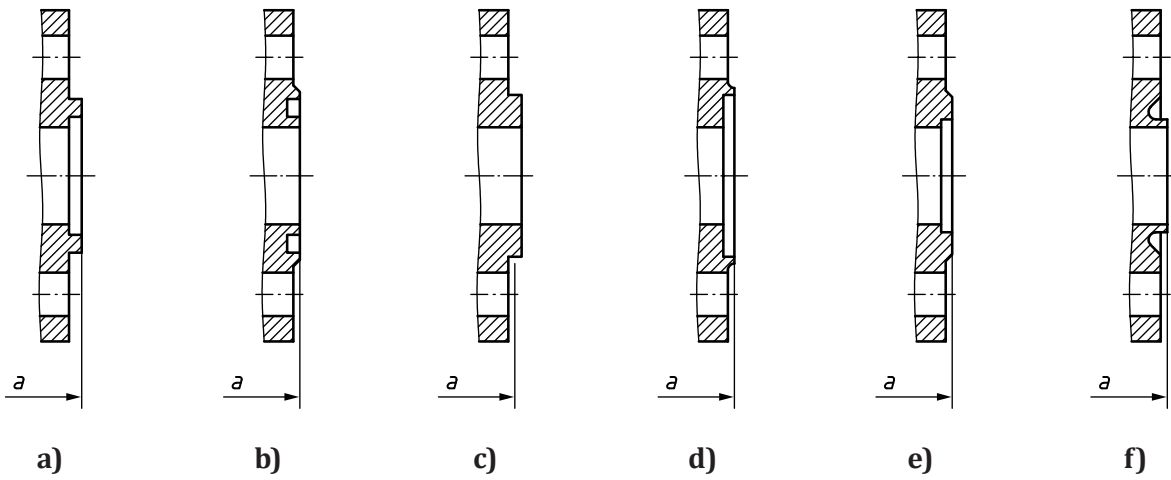
Figure 1 — Face to face and centre to face dimensions



Key

a face-to-face (FTF)

Figure 2 — Flanged valves PN and Class designated (flat and raised faces)



Key
 a face-to-face (FTF)

Figure 3 — Flanged valves PN designated (other types)

	Class 150 and Class 300	Class 600 and above
<p>a) Large or small male face</p>	<p>$b = a + 2e$</p> <p>$c = a + e$</p> <p>e</p>	<p>$b = a$</p> <p>$c = a$</p> <p>e</p>
<p>b) Large or small female face</p>	<p>$b = a + 2e$</p> <p>$c = a + e$</p> <p>e</p> <p>a</p>	<p>a</p> <p>$b = a - 2e$</p> <p>$c = a - e$</p> <p>e</p>
<p>c) Large or small tongue</p>	<p>$b = a + 2e$</p> <p>$c = a + e$</p> <p>e</p> <p>a</p>	<p>$b = a$</p> <p>$c = a$</p> <p>e</p>

	Class 150 and Class 300	Class 600 and above
d) Large or small groove		

Key

- a* for dimensions, see [Tables 2 to 19](#)
- b* face-to-face (FTF)
- c* centre-to-face (CTF)
- e* height

NOTE For height *e*, see appropriate flange standard.

Figure 4 — Flanged valves Class designated (other types)

End flange seating surfaces shall be parallel or perpendicular. Tolerances "*c*" on parallel or perpendicular surfaces as shown in [Figure 5](#) are given in [Table 21](#).

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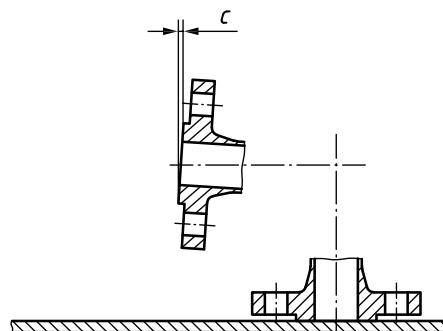
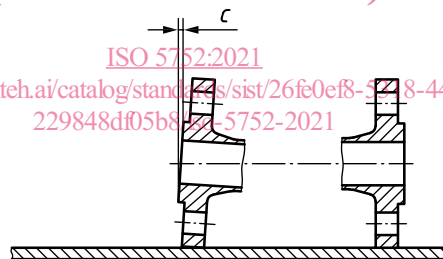


Figure 5 — Tolerances on parallelism and perpendicularity

Table 1 — Dimensions of basic series (1-24)

Dimensions in millimetres

Nominal size		Basic series																				DN	
DN	NPS	1	2	3	4	5	7	8 ^a	9 ^a	10	11 ^a	12	13	14	15	16	17	18	19	20	21	24 ^a	
10	3/8	130	210	102	—	—	108	90	105	102	51	130	—	115	—	—	—	80	—	—	—	—	10
15	1/2	130	210	108	140	165	108	90	105	108	57	130	—	115	—	—	140	80	140	—	108 ^b	83	15
20	3/4	150	230	117	152	190	117	95	115	117	64	130	—	120	—	—	152	90	152	25	117 ^b	95	20
25	1	160	230	127	165	216	127	100	115	127	70	140	—	125	120	—	165	100	165	25	216 ^c	108	25
32	1 1/4	180	260	140	178	229	146	105	130	140	76	165	—	130	140	—	178	110	178	33	229 ^d	114	32
40	1 1/2	200	260	165	190	241	159	115	130	165	83	165	106	140	240	33	190	120	190	33	241 ^e	121	40
50	2	230	300	178	216	292	190	125	150	203	102	203	108	150	250	43	216	135	216	43	267	146	50
65	2 1/2	290	340	190	241	330	216	145	170	216	108	222	112	170	270	46	241	165	241	46	292	165	65
80	3	310	380	203	283	356	254	155	190	241	121	241	114	180	280	64	283	185	283	46	318	178	80
100	4	350	430	229	305	432	305	175	215	292	146	305	127	190	300	64	305	229	305	52	356	216	100
125	5	400	500	254	381	508	356	200	250	330 ^g	178	356	140	200	325	70	381	—	381	56	400	254	125
150	6	480	550	267	403	559	406	225	275	356 ^h	203	394	140	210	350	76	403	—	403	56	444	279	150
200	8	600	650	292	419	660	521	275	325	495	248	457	152	230	400	89	502	—	419	60	533 ^f	330	200
250	10	730	775	330	457	787	635	325	—	622	311	533	165	250	450	114	568	—	457	68	622	394	250
300	12	850	900	356	502	838	749	375	—	698	349	610	178	270	500	114	648	—	502	78	711	419	300
350	14	980	1 025	381	762	889	—	425	—	787	394	686	190	290	550	127	762	—	572	78	838	—	350
400	16	1 100	1 150	406	838	991	—	475	575	864 ⁱ	457	762	216	310	600	140	838	—	610	102	864	—	400
450	18	1 200	1 275	432	914	1 092	—	500	—	978	483	864	222	330	650	152	914	—	660	114	978	—	450
500	20	1 250	1 400	457	991	1 194	—	—	700	978	—	914	229	350	700	152	991	—	711	127	1 016	—	500
600	24	1 450	1 650	508	1 143	1 397	—	—	—	1 295	—	1 067	267	390	800	178	1 143	—	787	154	1 346	—	600

NOTE: See informative Annex C for the origin of the basic series.

^a CTF dimensions for angle pattern valves.

^b For swing check valve only. For globe valve use 152 for DN15 and 178 for DN20.

^c For swing check valve only. For globe valve use 203.

^d For swing check valve only. For globe valve use 216.

^e For swing check valve only. For globe valve use 229.

^f For swing check valve only. For globe valve use 559.

^g For swing check valve only. For globe valve use 356.

^h For swing check valve only. For globe valve use 406.

ⁱ For swing check valve only. For globe valve use 914.

Table 1 (continued)

Nominal size		Basic series																	DN				
DN	NPS	1	2	3	4	5	7	8 ^a	9 ^a	10	11 ^a	12	13	14	15	16	17	18	19	20	21	24 ^a	
650	26	—	—	559	1 245	1 448	—	—	—	1 295	—	1 143	—	—	—	—	1 245	—	—	—	1 346	—	650
700	28	1 650	—	610	1 346	1 549	—	—	—	1 448	—	—	292	430	900	229	1 346	—	—	165	1 499	—	700
750	30	1 750	—	610	1 397	1 651	—	—	—	1 524	—	1 295	—	—	950	230	1 397	—	—	190	1 594	—	750
800	32	1 850	—	660	1 524	1 778	—	—	—	1 676	—	—	318	470	1 000	241	1 524	—	—	190	1 778	—	800
900	36	2 050	—	711	1 727	2 083	—	—	—	1 956	—	1 600	330	510	1 100	241	1 727	—	—	203	2 083	—	900
1 000	40	2 250	—	813	—	—	—	—	—	—	—	—	410	550	1 200	300	—	—	—	216	—	—	1 000
1 050	42	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	1 050
1 200	48	—	—	—	—	—	—	—	—	—	—	—	470	630	—	350	—	—	—	254	—	—	1 200
1 400	56	—	—	—	—	—	—	—	—	—	—	—	530	710	—	390	—	—	—	—	—	—	1 400
1 600	64	—	—	—	—	—	—	—	—	—	—	—	600	790	—	440	—	—	—	—	—	—	1 600
1 800	72	—	—	—	—	—	—	—	—	—	—	—	670	870	—	490	—	—	—	—	—	—	1 800
2 000	80	—	—	—	—	—	—	—	—	—	—	—	760	950	—	540	—	—	—	—	—	—	2 000

NOTE See informative Annex C for the origin of the basic series.

^a CTF dimensions for angle pattern valves.^b For swing check valve only. For globe valve use 152 for DN15 and 178 for DN20.^c For swing check valve only. For globe valve use 203.^d For swing check valve only. For globe valve use 216.^e For swing check valve only. For globe valve use 229.^f For swing check valve only. For globe valve use 559.^g For swing check valve only. For globe valve use 356.^h For swing check valve only. For globe valve use 406.ⁱ For swing check valve only. For globe valve use 914.